

Receiving Report

Date: 12/2/3

Supplier: CAMPY

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

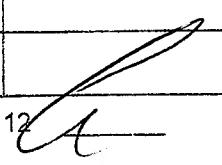
Batch No. 7120540

Dart P/O: 16071

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection
 Work Order SD0203
SD0203

Discrepancies

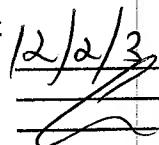
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 

Production/Admin:

Date 12/2/3

Received/Costing

Initial 

Location



Test de dureté Rockwell Rockwell Hardness Test

Client / Customer :

Adresse / Address :

commande Sapa / Sapa order # : **1101420**

bon de commande / Purchase order # : **OU-36254**

de matrice / Die # : **MS 16838**

Description : **SQUARE BAR 1.500"X1.50"**

Alliage & trempage / Alloy & temper : **6061 T6**

Longueur / Length : **6096 mm**

de contrôle / Control # : **56138-1**

de coulée / Cast # : **52542**

Dureté Rockwell E /

Min. requis /

Max. permis /

Rockwell E hardness : **97 HRE**

Min. required : **88 HRE**

Max. permitted : **100 HRE**

Composition chimique typique / Typical chemical composition

	Si	Fe	Cu	Mn	Mg	Cr	Zn	TI
6063	0.20 - 0.60	0.35 Max	0.10 Max	0.10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0.10 Max
6005	0.60 - 0.90	0.35 Max	0.10 Max	0.10 Max	0.40 - 0.60	0.10 Max	0.10 Max	0.10 Max
6005A	0.66 - 0.74	0.14 - 0.28	0.08 - 0.16	0.18 - 0.26	0.46 - 0.54	0.03 Max	0.05 Max	0.05 Max
6061	0.40 - 0.80	0.70 Max	0.15 - 0.40	0.15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 Max
6351	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	—	0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-08 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-08 except for section 8.2 (number of specimen).

Sincèrement vôtre,
Yours truly,

date : **2011-11-16**



Gilles Pelletier
Technicien de la qualité
Quality technician



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO16071**

Purchase Order Date 2/02/12

PO Print Date 2/02/12

Page Number 1 of 1

Order From : VC-CAM002

CAMPi STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Contact Name

Vendor Phone 800 667 4248

Vendor Fax 450 377 5696

Vendor Account Nbr

Buyer Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID
CJS/QLZ

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
		Vendor Part Number					

1	M6061T6B1.500X01.500	6061-T6 Bar 1.50 x 1.50	2/03/12 Yes	60.00 f	Yours ppd	\$7.1805 P12/2/3	\$430.83
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Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ*A*200/8 OR AMS-A-200/8 OR AMS 4160 OR ASTM B211 OR ASRM B221

PO Total:

\$430.83

MATERIAL CERTIFICATION
REQD UPON DELIVERY

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

Change Nbr: 1

Change Date: 2/02/12